Atty Docket No.: JCLA8894

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3 (Once Amended) A substrate cutting method as set forth in Claim 1, characterized in that a surface layer of the substrate is irradiated with said laser.



11. (Once Amended) A substrate cutting method as set forth in Claim 10, characterized in that the thickness of said semiconductor wafer is equal to or less than 50  $\mu$  m.